







Agenda

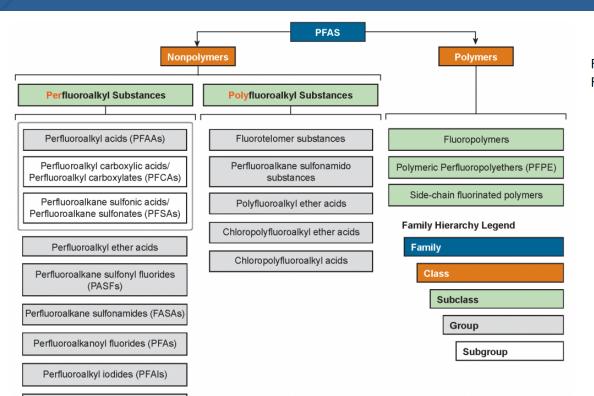


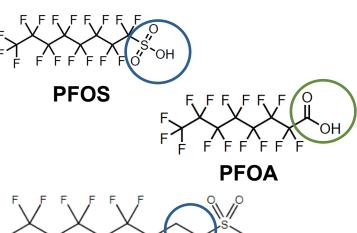
- PFAS background
- Solid treatment options
 - Established treatment technologies
 - In-development treatment technologies
- Liquid treatment options
 - Established treatment technologies
 - In-development treatment technologies
- Case studies
- Questions?



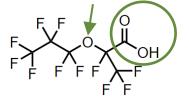
PFAS Background







6:2 FTS





Perfluoroalkyl aldehydes (PFALs)

Source: ITRC

PFAS Background Cont'd



PFAS Attribute	General Outcome	
Molecule Size (# of Carbons)	Smaller ≈ more mobile, harder to treat	
Linear v. Branched	Branched ≈ more mobile	
Degree of fluorination	Fewer fluorenes ≈ more mobile	
Functional Groups		
- Charge	Charged ≈ more mobile	
- Transformations	Degrade into terminal PFAS	

Remediation Phases



- 1 Review of Site History/Initial Assessment
 - 2 Site Investigation
 - 3 Risk Assessment/Data Gaps
 - 4 Remediation Design/Implementation
- 5 Site Closure





Established Solid Treatment Options

- Incineration
 - Requires >1000 °C temperatures
- Excavation and disposal
 - Could lead to long-term environmental liabilities associated with PFAS
- Sorption and stabilization
 - Simple and low cost to deploy
- Soil washing
 - Produces PFAS laden rinsate







In-Development Solid Treatment Options

Smoldering combustion

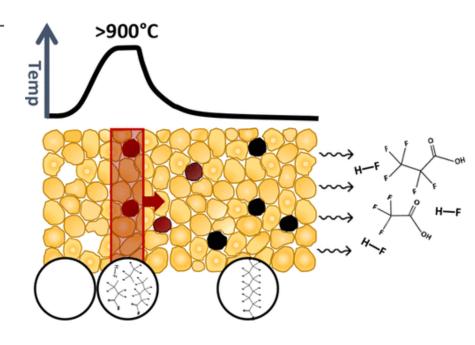
- Can be deployed in-situ or exsitu
- Flameless oxidation reaction mineralizes PFAS

Ball milling

 Uses mechanochemical process to degrade PFAS

Electron-beam

 Creates radicals with a highenergy electron







State of the Practice – Liquid Treatment



Established Technologies (Removal/Concentration)

- Best available technologies GAC/IX/RO
- Extensively deployed at full-scale for various applications
- Performance widely understood
- May require significant pretreatment
- •Residuals management concerns media, brine, pretreatment sludge

Emerging Removal Technologies

- •Foam fractionation, novel adsorbents, regenerable ion exchange, enhanced pretreatment, precipitation/coagulation/flocculation
- •Not yet widely deployed at scale (some full-scale installations)
- Performance dependent on application
- •Residuals management concerns quantity and quality

Destruction Technologies

- Electrochemical oxidation, hydrothermal alkaline treatment, supercritical water oxidation, photocatalysis
- Limited by hydraulic through put (e.g., up to 15 gpm for an EOx unit)
- High energy consumption
- Used in conjunction with removal/concentration technologies (matrix dependency of technologies)

PFAS Specific Pretreatment

PFAS Removal or Concentration

PFAS Destruction in Residuals

Discharge





Established Liquid Treatment Options



Granular activated carbon (GAC)

- More effective on longer chain PFAS
- PFAS adsorption impacted by total organic carbon (TOC), pH and contact time
- Generates solid waste

Ion exchange resin (IX)

- Can effectively remove long and short chain PFAS
- Regeneration available, but most often single use
- Competition from sulfate, iron, manganese, bicarbonate, and chloride, TOC
- Generates solid waste

Combination of GAC followed by IX

- High O&M costs
- May require significant pretreatment







Established Liquid Treatment Options Cont'd

Reverse osmosis (RO) or nanofiltration

- Effective for both long and short chain PFAS compounds
- Requires significant pretreatment to reduce negative impact on membrane performance
- Generates liquid waste with high concentration of PFAS that requires disposal



Reverse Osmosis or Nanofiltration (RO or NF)

Source: OCWD PFAS Workshop 2022





Established Liquid Treatment Options Cont'd

Colloidal activated carbon

- Requires carbon to be injected in the subsurface
- Long-term fate of the carbon is not well understood (removal or replacement may be required)

Foam fractionation

- Generates liquid waste with high concentration of PFAS that requires disposal
- Addition of surfactants are required to remove short-chained PFAS



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In-development Liquid Treatment Options

- Sorption technologies
 - Biochar, regenerable IX, modified clay, fluorogels, betacyclodextrin
- Precipitation/coagulation/flocculation
- Chemical oxidation and reduction
 - Electrochemical oxidation, photolysis/photocatalysis, sonolysis, activated persulfate, ozonation, zero-valent iron, plasma, supercritical water oxidation, E-beam
- Hydrothermal alkaline treatment
- Biodegradation



Case Study 1 – PFAS Treatment Design & Operations at a Bulk Fuel Terminal

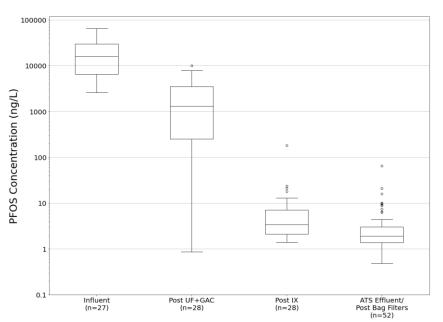
- Treatment of PFAS-impacted stormwater and groundwater (300 gpm)
- Includes pretreatment (ultrafiltration), TPH filters, GAC and IX
- Pre-design investigation and testing, design, permitting, and ongoing performance monitoring and operations oversight
- To date, system has treated >100
 million gallons of impacted stormwater
 and groundwater with zero PFAS
 exceedances

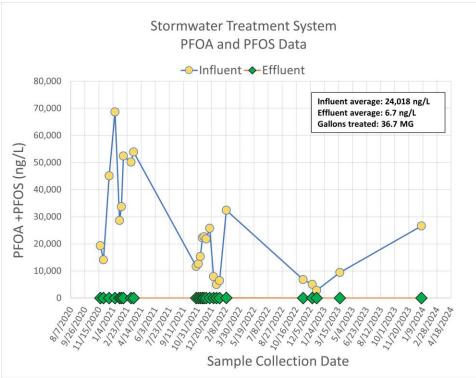






Case Study 1 – PFAS Treatment Design & Operations at a Bulk Fuel Terminal



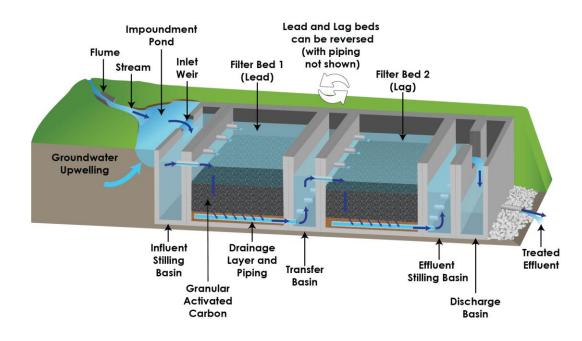






Case Study 2 – Passive In-situ GAC Treatment

- Time-critical interim remedy was needed to treat PFAS-impacted groundwater seeps
- Passive filter beds were designed to reduce a minimum of 80% of the PFAS mass for a 690 gpm flow

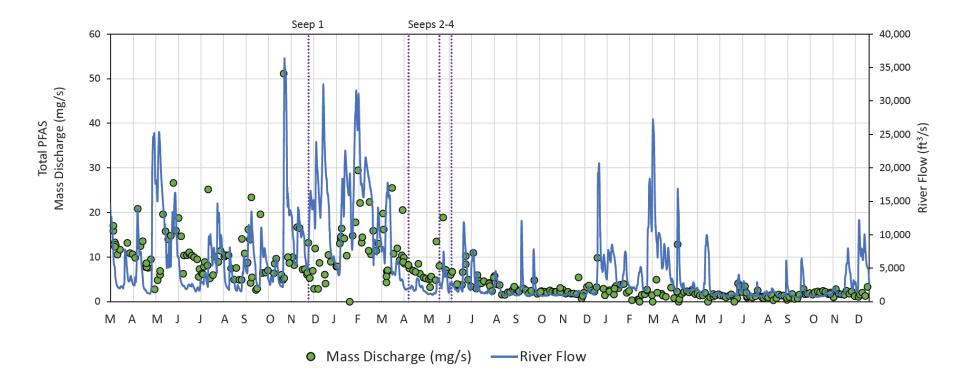






Case Study 2 – Passive In-situ GAC Treatment







 Approximately 10 cubic yards of sediment were removed from a stormwater detention pond via hydraulic dredging

Sediment was dewatered >70% solids and homogenized prior to solid

treatment

	Sediment	Pond Water	Foam Fractionate
Total PFAS	55 μg/kg	881 ng/L	874 μg/L
PFOS (PFSAs)	40 (44) μg/kg	240 (402) ng/L	345 (577) μg/L
PFOA (PFCAs)	2.9 (8.7) µg/kg	82 (408) ng/L	98 (154) μg/L
6:2 FTS (FTSs)	2.7 (3.9) µg/kg	60 (64) ng/L	110 (126) μg/L
TOC	38,000 mg/kg	8 mg/L	N/A





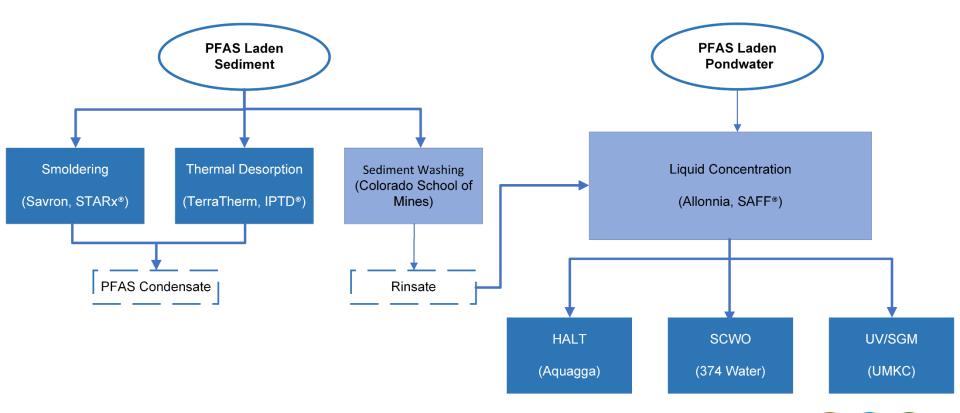
Side-by-Side Evaluation of Field-Scale Treatment of PFAS-Impacted Sediments: Smoldering,

Thermal Desorption, and Soil Washing followed by SCWO, HALT, and UV/SGM



Case Study 3 – Sediment, Pondwater, and Secondary Liquid PFAS Treatment at Peterson SFB







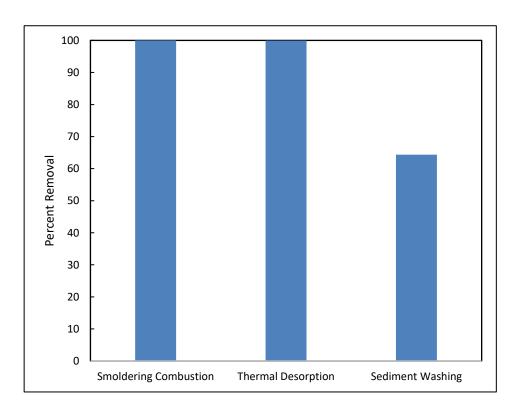


Case Study 3 – Sediment Treatment Summary





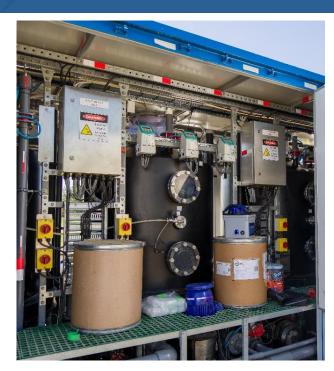




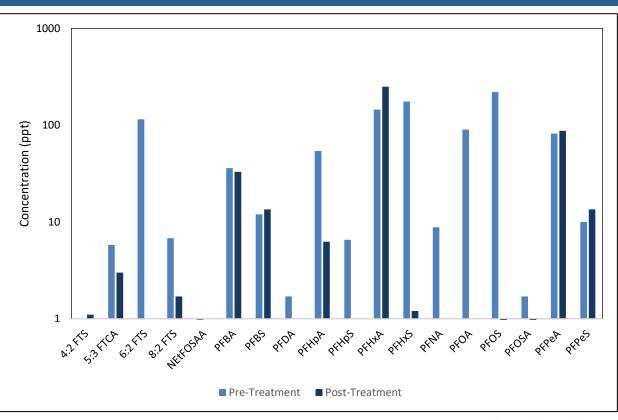




Case Study 3 – Pondwater Treatment Summary



Surface Active Foam Fractionation







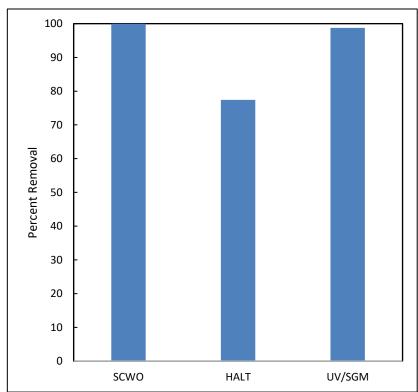
Case Study 3 – Foam Fractionate Treatment Summary

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PFAS Remediation: A Complex Challenge Requiring Strategic Solutions

- Impacted sites do not start with remediation, but once you get there a variety of technologies are available to treat PFAS.
- There is not a "one size fits all" technology for treatment.
- Treatment trains are often developed to treat PFAS and co-contaminants.
- Many destructive technologies are in development, however, cost and energy implications are still being evaluated.



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